

Mobrey MSM400

Ultrasonic Sludge Density Measurement System



Features

- Measuring range up to 50% solids
- Simple keypad operation
- HMI menu based programming
- 4-20 mA output
- HART output
- Profibus DP option
- 2 x SPDT control relays
- LCD Display of Density (% solids, mg/l)
- Automatic de-sludge control routines
- Dual operating frequency sensors 1MHz / 3.3MHz

The MSM400 Sludge density meter is a microprocessor based HART and Profibus DP compatible measurement and control system, featuring a range of built in display, control, alarm and communication options. Simple menu driven programming allows complete configuration of the unit. Local programming is carried out via a membrane key pad.

The measurement of ultrasonic attenuation in slurry or sludge is directly proportional to the percentage of suspended solids. The MSM400 uses this principle to produce a digital display of suspended solids in user selectable measurement units. The microprocessor allows HART communication on the 4-20 mA output signal, as well as the option of Profibus DP. The unit has two SPDT control relays to provide set point switches for control or alarm purposes. A built in real time clock and timer functions allow time based de-sludge operations for normal settlement tank and clarifier applications.

The MSM400 is easily programmed to suit site conditions and comes complete with a range of user selectable calibration settings for simple initial set up.

For more demanding applications and improved accuracy, the system can be calibrated against reference samples, analyzed for percent solids in a laboratory.

All displays and output functions or scaling can be customer configured as required. Typical display would show percentage solids, ultrasonic attenuation value, relay and input status, plus a bar graph representing the reading as a percentage of full scale.



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Mobrey Sensor Types

For Sludge density measurement or automatic control of the de-sludge process in a settlement tank, there are two basic types of sensor. A pipe section sensor is used on installations where the density is to be measured on the sludge discharge line from the settlement tank or clarifier. Alternatively, a tank mounted sensor can be installed directly in the settlement tank to measure density at

a fixed point in the tank, or to provide control when the sludge density reaches a certain percentage solids. Both sensor types can operate on dual frequencies of 1MHz and 3.3MHz automatically selected by the MSM400 controller, allowing greater flexibility in selecting the optimum mode for performance and accuracy.



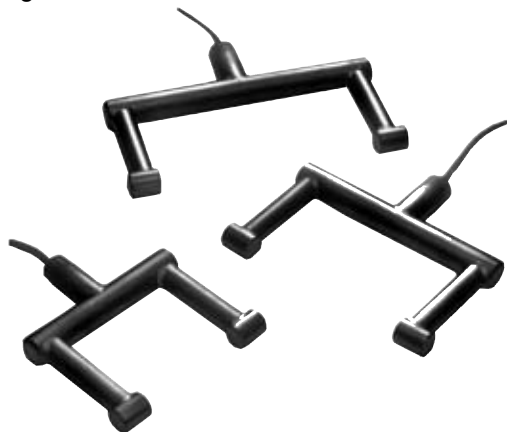
Mobrey Pipe Section Sensors MSM448

The Mobrey pipe section sensor is manufactured from epoxy coated carbon steel with 316 stainless steel transducers. The pipe is coated to minimize grease and debris build up, and typically monitors suspended solids during a tank de-sludge cycle. The transducers are mounted flush with the sides of the pipe section to prevent ragging. To allow easy maintenance separate connections are made available on the pipe for a spray nozzle and drain valve.



Mobrey Suspended Tank Mount Sensor MSM433

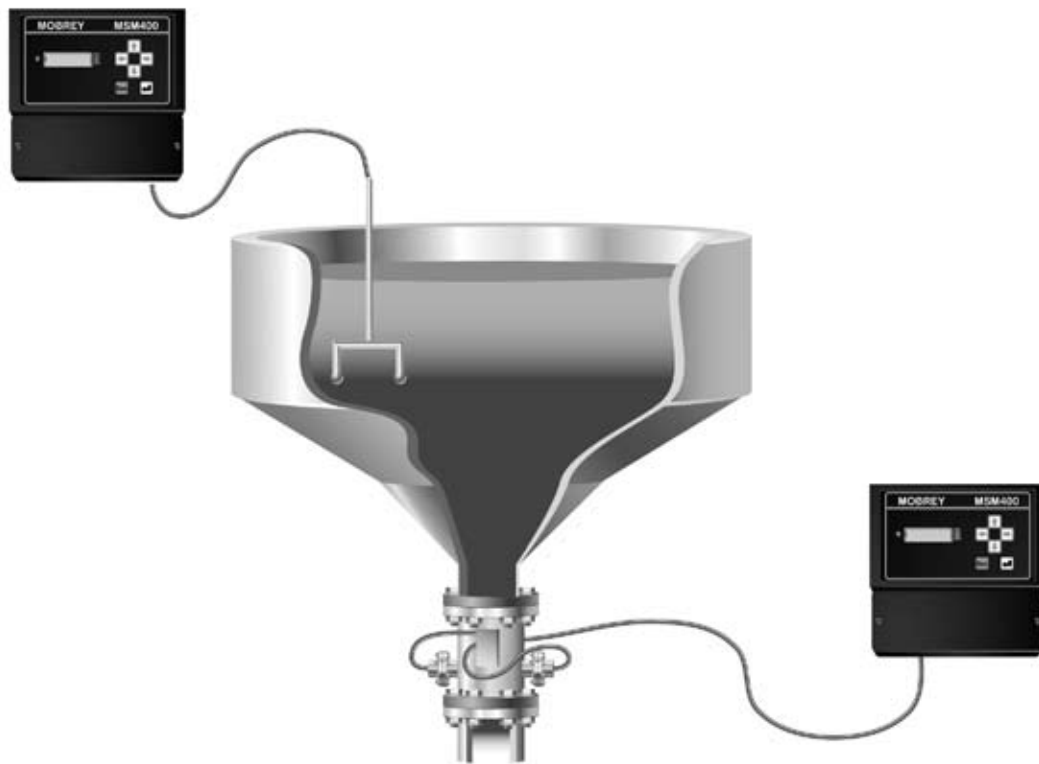
The MSM433 sensor is available in a range of sizes depending on the range of density to be measured. The sensors are of an all welded 316 stainless steel construction, with an IP68 submersible rating for the cable entry. The sensor can be simply mounted either by suspending it from the cable, or mounting the sensor onto a pipe or conduit by means of the $\frac{3}{4}$ " BSPT mounting thread. The sludge density is measured between the gap of the sensor, and can be located at the top of the tank to monitor the upper parts of the settled blanket, or close to the discharge point at the bottom of the tank to monitor the density leaving the tank.



Applications**Settlement Tanks for Sewage or Industrial Slurries**

In sewage processing or mineral refining, liquids with suspended solids are separated in a settling tank. The discharge slurry density needs to be high, eliminating as much water as possible, to reduce the costs of later processes, whether heating, pressing or transport. The Mobrey MSM400 systems allow monitoring of suspended solids. Typically, the percentage solids being delivered to the next process is monitored using a pipe section sensor on

the discharge line. Alternatively a sensor suspended at a specific point in the settling tank is used to ensure that the tank has been used to the maximum capacity, before the discharge process commences. Similar sensors are also used in sludge thickening tanks to monitor the settlement process, identifying when the highest levels can be displaced with further sludge input.

**Automated Desludge Processes**

The MSM400 can provide programmable outputs via relays to provide total automation of the de-sludging process.

Programmable timer delays are built in to provide the necessary time over-rides at the beginning and end of the de-sludge cycle. The MSM400 can initiate the de-sludge cycle either based on time or sludge density and terminate the cycle either on a fixed run time or by monitoring the sludge density at the point of discharge.

Logic inputs are also available to initiate or terminate the de-sludge cycle from external control signals.

Industrial Slurry Processes

A typical industrial slurry measurement is in the refining of minerals or china clay. Several stages of settlement tanks are used to obtain the correct density of china clay in the underflow, and normally all these discharges need to be measured. If combined with a flowmeter output (4-20mA) the MSM400 can be used to output a value based on mass flow using the volumetric discharge and sludge density.

Other typical applications are monitoring the percentage solids of mineral ores, coal tailings, glass beads, abrasives and even metal particles in suspension.

Product Data Sheet

IP257

Catalog 2008 - 2009

Mobrey MSM400

Technical Specification

MSM400 control unit	
Enclosure rating	IP65
Cable entries	3 off M20 glands 2 off M16 glands
Mounting options	Wall mount
Operating temp.	- 22°F to + 130°F (- 30°C to + 55°C)
Relay output	2 x SPDT rated up to 5A 250V AC resistive
mA output	4-20mA into 1000 ohms max
Trigger input	Volt free contact 5V logic
Current input	4-20mA
Power supply	115/230V ac 50/60Hz 24V dc
Frequency	1 MHz or 3.3 MHz auto selection
Cable termination	Captive screw terminal block
Max. cable size	12 AWG / 2.5mm ²
Hazardous approval	ATEX II (1) G, [Ex ia] IIC

Sensors	Mobrey pipe section sensors MSM448	Tank mount sensors MSM433
Material pipe section	Epoxy coated carbon steel	N/A
Material sensors	316 stainless steel	316 Stainless steel
Drain fitting	1" NPT	N/A
Mounting connection	Flanged in line installation	¾" BSPT
Flanges	4", 6", 8" ANSI 150lb rated or DN100, DN150, DN200 to BS4772, PN10 (others on request)	Gap size 4", 6", 8", 12", 18" (100, 150, 200, 300, 450mm) as standard (others on request)
Max pressure	145 psi (10 bar)	105 bar
Operating temp.	- 40°F to 158°F (- 40°C to + 70°C)	- 40°F to + 122°F (212°F on request) - 40°C to + 50°C (100°C on request)
Sensor cable	Dual screened twisted pair oil hose protected	Dual screened twisted pair
Cable length	23ft (7m) from junction box (others on request)	23ft (7m) (others on request)
Cable junction box	IP65 Aluminium alloy	Sensor IP68
Hazardous approval	ATEX II (1) G [Ex ia] IIC T6	ATEX II (1) G [Ex ia] IIC T6

Typical measuring ranges in % solids for MSM433 Gap sensors and MSM448 pipe sections

SENSOR GAP SIZE / Ø		PRIMARY	PRIMARY	FINAL
Inches	mm	1MHz	3.3MHz	3.3MHz
4	100	3 - 29%	1 - 6%	2 - 15%
6	150	2 - 19%	1 - 4%	1 - 10%
8	200	2 - 14.5%	0.5 - 3%	1 - 7.5%
12	300	1 - 10%	0.5 - 2%	0.5 - 5%
18	450	1 - 6.5%	0.5 - 1.3%	0.5 - 3.3%

* Above percentage figures are based on typical values for municipal wastewater sludge

Mobrey MSM400

Ordering information

MSM400 Control unit

Code	Description
MSM400	Control unit ATEX intrinsically safe certified / IP65
MSM400DP	Control unit ATEX intrinsically safe certified / IP65 / Profibus DP

Sensors

Code	Description
MSM	MSM400 sensor
Code	Mounting
433	Tank mount
448	Pipe mount
Code	Approvals
A	Intrinsically safe (ATEX and UL)
Code	Size
100T	1 - 3.3 MHz 4" (100mm) gap tank sensor
150T	1 - 3.3 MHz 6" (150mm) gap tank sensor
200T	1 - 3.3 MHz 8" (200mm) gap tank sensor
300T	1 - 3.3 MHz 12" (300mm) gap tank sensor
450T	1 - 3.3 MHz 18" (450mm) gap tank sensor
100	1 - 3.3 MHz flanged PN10/PN16 DN100 pipe sensor
150	1 - 3.3 MHz flanged PN10/PN16 DN150 pipe sensor
200	1 - 3.3 MHz flanged PN10 DN200 pipe sensor
A10	1 - 3.3 MHz flanged ANSI 150lb 4" pipe sensor
A15	1 - 3.3 MHz flanged ANSI 150lb 6" pipe sensor
A20	1 - 3.3 MHz flanged ANSI 150lb 8" pipe sensor
Code	Description
V	Spray valve (pipe section only)
P	No spray valve (pipe section only)
Code	Description
7	23 feet / 7meters cable supplied as standard
D	Customer specified cable length up to 330ft (100m) (must be clearly stated on order)
MSM 448 A 150 V 7	Typical ordering information

Sensor size is specified depending on the application. Please contact the sales office to ensure that the size is suitable for the application.

Standard Terms and Conditions of Sale can be found at www.rosemount.com/terms_of_sale

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International:

Emerson Process Management

Mobrey Measurement Division
158 Edinburgh Avenue, Slough,
Berks UK SL1 4UE
T +44 (0)1753 756600
F +44 (0)1753 823589
www.mobrey.com

Americas:

Emerson Process Management

8200 Market Boulevard
Chanhassen, MN USA 55317
T (US) (800) 999-9307
T (International) (952) 906-8888
F (952) 949-7001



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